

# Work Order ID 57119

March 23, 2010 8:25:10 AM



Page 1

Item ID: D3911-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Stud Plate

Start Date: 23/03/2010 Start Qty: 16.00

Required Date: 25/03/2010 Req'd Qty: 16.00



Cust Item ID:

Customer:

Reference:

*10.03.23*

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3911

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

304 .125

Cut as per dwg D3911

Prog Rev: A

Dwg Rev: A

Deburr as required

*10-3-23*

*10/03/24* *20*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*10-3-23*

# Work Order ID 57119

March 23, 2010 8:25:10 AM



Page 2

Item ID: D3911-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Stud Plate

Start Date: 23/03/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 16.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 975

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

counted  
(x20)

10/3/29 (20)

10/03/30  
BS 10-3-29  
(20)

# Picklist Print

March 23, 2010 8:25:09 AM

Page 1

Work Order ID: 57119

Parent Item: D3911-5

Parent Item Name: Basket Stud Plate


Comments: IPP RevA: new issue DD 09.11.17 verified by:EC

Start Date: 23/03/2010

Required Date: 25/03/2010

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	55.5036	0.5036	17		
												
304/316 0.125 Sheet												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

112663

55.5036

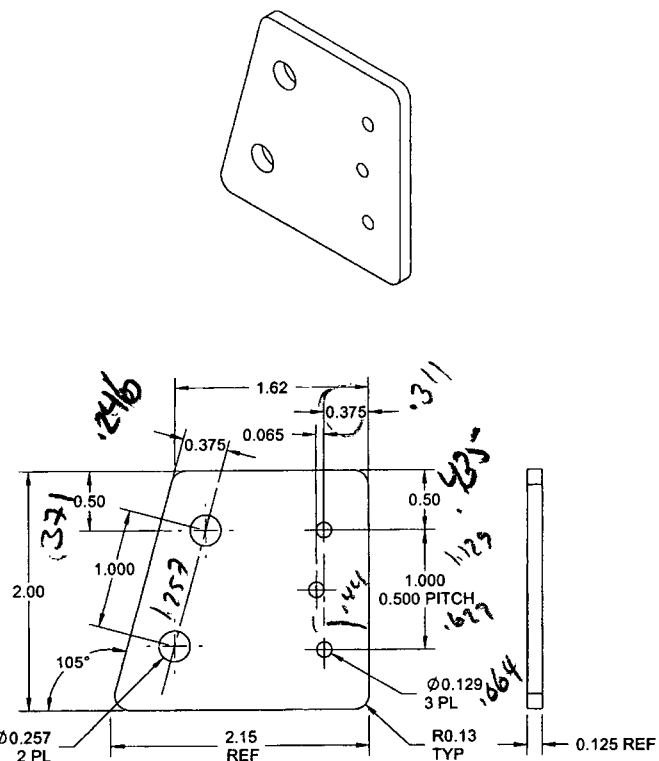
55.5036

112663

1810-3-23

20



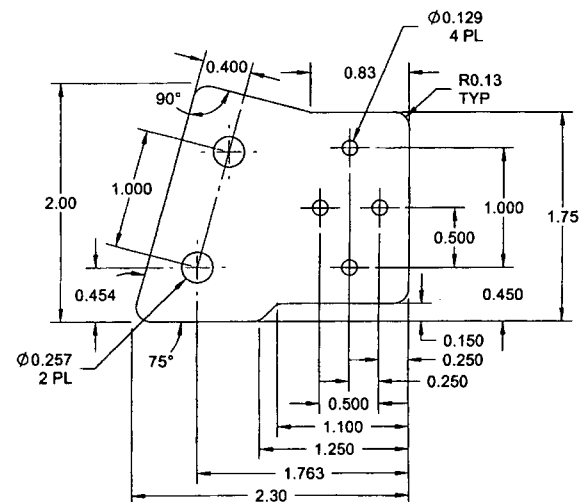


**D3911-5 BASKET STUD PLATE**

**NOTES:**

- 1) MATERIAL -5 & -7: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240  
PER DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
- 7) WEIGHT -5: 0.13 lbs  
-7: 0.13 lbs

w/o 57119



**D3911-7 BASKET PLATE-EYEBOLT RECEIVER**

0.125 REF

**RELEASED**  
2010-03-12

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3911	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		AFT HARDPOINT, BASKET	NTS
DATE	10.03.04	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	